

## PATENT ABSTRACTS OF JAPAN

(11)Publication number : 57-073064

(43)Date of publication of application : 07.05.1982

(51)Int.Cl.

C09J 5/06  
// C08J 5/12

(21)Application number : 55-149280

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(22)Date of filing : 27.10.1980

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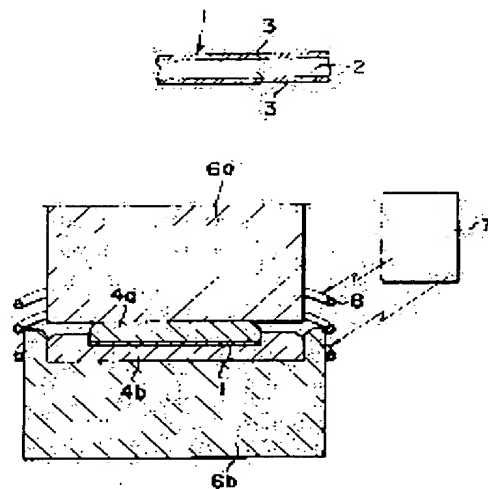
### (54) BONDING METHOD AND BONDED PRODUCT

#### (57)Abstract:

PURPOSE: To bond a material efficiently and firmly in a short time, by inserting a bonding medium prepared by coating both surfaces of a metallic film with a heat-sensitive adhesive between a pair of adherends under pressed conditions, applying a high-frequency induction current thereto, and melting the adhesive under heating.

CONSTITUTION: Both surfaces of a metallic film 2, preferably an aluminum film having a thickness of  $50\mu$ , are coated with a heat-sensitive 3, preferably ethylene-vinyl acetate copolymer in a film thickness preferably  $\leq 10\mu$  to give a film-like bonding medium 1. The resultant medium 1 is then inserted between a pair of molded synthetic resin articles (4a) and (4b), held and placed between jigs (6a) and (6b) and pressed, and the molded synthetic resin article (4a) is then lightly pressed to the other molded article (4b). A coil 8 is wound around the articles (4a) and (4b) and jigs (6a) and (6b) to supply a high-frequency current to the coil 8. A high-frequency current is then generated in the metallic film 2 to heat and melt the adhesive 3 and bond the molded articles (4a) and (4b) to each other.

EFFECT: A beautiful bonded part can be obtained in a transparent synthetic resin.



LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]

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## XP-002189991

AN - 1982-48963E [24]

A - [001] 013 03- 034 04- 041 046 047 066 067 27& 35& 36& 387 437 443 446  
454 47& 476 477 52& 54& 575 596 597 602 609

- [002] 013 03- 034 04- 041 046 047 074 081 27& 35& 36& 387 437 443 446  
454 47& 476 477 52& 54& 575 596 597 602 609

AP - JP19800149280 19801027

CPY - YOSI

DC - A18 A81 G03

FS - CPI

IC - C08J5/12 ; C09J5/06

KS - 0229 0231 0241 0488 0789 2371 2488 2510 2545 2654 2661 2683 2684 2726  
2728 3155 3228 3241

MC - A11-C01D A12-A G03-B03

PA - (YOSI ) YOSHIDA KOGYO KK

PN - JP57073064 A 19820507 DW198224 004pp  
- JP1057711B B 19891207 DW199002 000pp

PR - JP19800149280 19801027

XIC - C08J-005/12 ; C09J-005/06

AB - J57073064 Adhesive film prepd. by coating pressure sensitive adhesive  
on both sides of metal film, is held under pressure between materials  
to be bonded and the adhesive is melted by induction heating through  
application of high frequency electric current. The metal film is  
about 50 microns thick and pref. is aluminium film.

- The adhesive is selected from hot-melt types, pref. ethylene-vinyl  
acetate and ethylene-acrylic ester copolymers and it is not more than  
10 microns thick. A slight depression is pref. formed to accommodate  
the adhesive film and insure correct placement.

- Method ensures uniform application of adhesive and prevents impairment  
of aesthetic appearance of bonded prod. and is esp. suitable for  
assembling plastic mouldings. Strong bonding is accomplished  
efficiently in a short time.

IW - ASSEMBLE PLASTIC MOULD FORMING ADHESIVE FILM COMPOSE METAL STRIP  
COATING ADHESIVE INSERT ARTICLE BOND HEAT

IKW - ASSEMBLE PLASTIC MOULD FORMING ADHESIVE FILM COMPOSE METAL STRIP  
COATING ADHESIVE INSERT ARTICLE BOND HEAT

NC - 001

OPD - 1980-10-27

ORD - 1982-05-07

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TI - Assembling e.g. plastic moulds - by forming adhesive film composed of  
metal strip coated with adhesive, inserting between articles to be  
bonded and heating